

## Analysis of Cost Optimization of Transportation in Akure, Nigeria

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**Abstract:** The transportation problem is a type of linear programming where the goal is to transport homogeneous products from various origins to different destinations while minimizing the total transportation cost. Recently, companies have realized the importance of reducing transportation costs and have turned to operations research techniques to optimize the process. This paper aims to develop an optimization model using linear programming to solve the transportation cost problem of Akure Bus Terminals. The model focuses on the operations of each park: North gate, Road-block, Benin Garage, Peace mass transit, and Ondo garage, and their routes to commercial cities such as Lagos, Ibadan, Benin, Abuja, and Kano. Data collection was done through questionnaires to both transporters and passengers to determine the cost of road transportation per trip in Ondo state. The study makes suggestions for reducing transportation costs to and from Akure, Ondo state.

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### 1. Introduction

All business environments face the challenge of transporting goods from factories to customers to maximize profits. In order to maximize profits, businesses in all environments encounter the problem of transporting goods from factories to customers. The transportation problem is a fundamental aspect of network flow challenges that seeks to minimize costs and maximize profits, reducing costs and increasing profits are the primary objectives of network flow challenges that aim to solve transportation problems. Transportation models facilitate the proper flow of raw materials and finished products from sources to destinations while minimizing total costs, by determining optimal transportation schedules that consider supply and demand limits, transportation models ensure efficient and cost-effective flow of goods from factories to customers. The study focuses on minimizing transportation costs in Akure, Ondo state, by optimizing transportation schedules. This study aims to evaluate and optimize transportation schedules to reduce costs in Akure, Ondo State. Road transportation accounts for more than 90% of goods and passenger movement in Nigeria, making it the most widely used mode of transportation. In Nigeria, road transportation is the primary mode of transportation used for over 90% of all goods and passenger

movement.

The study focused on using Vogel Approximation Method of Transportation Model to minimize transportation costs from various parks in Akure, Ondo State to their respective destinations. The data was collected through a designed questionnaire administered to transporters and passengers between Feb. 2022 to June 2022. The linear programming technique was used to solve the transportation problem. The objective of the study was to determine the best transportation schedule that minimizes transportation costs with supply and demand limits and to evaluate supply chain optimization with respect to the cost of transportation. The study was limited to cost minimization in the transportation schedule of Akure bus terminals, and various locations were considered for the optimization of the transportation problem. The result of the study will be useful for making strategic decisions by the logistic managers of Akure bus terminal.

### 2. Review of Literature

A change or development is called a movement and is a paramount aspect of human activity, it is said that all living things must move. This is so important to the organization. Without movement, no economy, no achievement, no progress for the development of any

society, transportation is significant as it facilitates community development, optimum utilization of resource, allows and enhances the movement of people offers accessibility to hitherto inaccessible areas easily. The economic development of many nations could be hindered due to lack of transport facilities since transportation forms the basis of all socio-economy interaction. (5) suggest a general methodology based on robust optimization to address the problem of optimally controlling a supply chain subject to stochastic demand in discrete time. Optimal supply chain management has been extensively studied in the past using dynamic programming (5).

### 2.1 Transportation Model

Transportation plays a critical role in the economy as it enables the movement of goods and people from one location to another. Improving transportation efficiency has the potential to reduce costs, increase productivity and boost economic growth. The studies described in the passage demonstrate the use of mathematical techniques and algorithms to optimize transportation operations and achieve these benefits. These include various methods of integer programming, dynamic programming and search heuristics. Such techniques can be used not only in the transportation of goods but also in the supply chain of agricultural commodities, energy plants, and logistics service providers. Additionally, using software packages such as QM and TORA can help to make strategic decisions and minimize transportation costs. By leveraging these techniques, transportation providers can improve their operations, enhance their competitiveness and contribute to the growth of the economy. However, transportation plays a critical role in driving economic growth and development. A well-functioning transportation system enables the efficient movement of goods and people, facilitates trade, and enhances connectivity between regions. Therefore, transportation improvements are essential to support economic growth and development. By using mathematical and optimization techniques, transportation problems can be solved efficiently and effectively, leading to cost savings, increased productivity, and improved service quality (8). It is crucial for policymakers, transportation planners, and logistics managers to consider various transportation solutions and optimization techniques to ensure sustainable and efficient transportation systems, leading to overall economic development and growth.

Improvements to transportation can be treated as a large-scale mixed-integer linear programming problem. In a study by (10), the distribution of a bottled liquid product was optimized through a 3-stage logistics system consisting of plants, distributors, and dealer. They formulated the problem using a 0-1 integer programming model, which included depot setup costs,

delivery costs, and constraints on supply, demand, truck load capacity, and driver hours. The model further addressed customer allocation and depot location.

In (1), an integer programming model was developed to optimize a vehicle routing problem. The goal was to minimize the total distance traveled while delivering a single commodity from a central depot to multiple customer locations with known demand using a fleet of vehicles with identical capacity and relaxed total distance restrictions. The model included a sub-tour elimination constraint and was optimized using the branch and bound method. The CPLEX software was employed to solve the relaxed sub-problems.

Additionally, (3) used the tabu search heuristic approach to address a distribution problem that involves multi-trip vehicle routing and scheduling. The model considered constraints such as delivery time windows, multiple vehicle capacities, restricted access to some customers for certain vehicles, and driver maximum driving time with breaks.

In (4), the authors focused on the truck and trailer routing problem, a variant of the vehicle routing problem that considers real-world scenarios in which fleets of trucks and trailers service customers. The sub-tours are initiated at a customer on the main tour, where the truck disconnects, parks, attaches a trailer, and continues servicing customers on the sub-tour. The objective is to minimize the total distance traveled or costs incurred by the fleet. The authors used tabu search and deterministic annealing to solve the problem.

In (7), the authors addressed a transportation problem for a logistics service provider. The goal was to satisfy transportation requests between distribution centers, where each order had a specified size that fills a truck and a time window for pickup and delivery. Since consolidation was not an option, each order was transported directly from its source to its destination. In the context of agricultural commodities, (2) utilized dynamic programming (DP) to optimize the supply chain of willow biomass fuel to an energy plant. The DP approach encompassed not only transportation but also crucial aspects such as harvesting and natural drying of the biomass fuel. While linear programming (LP) and generalized minimum cost network flow approach are typically used for solving transportation problems, these methods are limited to single objective optimization with a focus on minimizing costs. (6) applied a GP model with penalty functions to optimize management decision-making in oil refineries in transshipment problems. They used linear programming and software packages like QM and TORA to run the model to optimality. Another study was conducted to minimize transportation costs at the Bus Terminal in Akure, Ondo state using transportation problem techniques like the Vogel Approximation method (V.A.M), the North West Corners method, and

the Least Corner method. The results showed that the V.A.M was the best approach and could help to minimize transportation costs at the factory to N132 700 000.00million. By improving transportation connections from Akure to other commercial states in Nigeria, the research work could aid in improving the Gross Domestic Product (GDP), which is a commonly used measure of the size of an economy.

## 2.2. Akure Bus Terminal

There are different bus terminal in Akure. The bus terminal can travel from Akure to any location of one kind with different individual reasons like, trade, business, appointment, relocation, retirement, excursion, visitation, employment, political purpose and all. Since Akure city is expensive in produce i.e. high standard of living. Things are not cheaper in Akure compare to other Western Nigeria states. Things like: clothes, food stuffs, house rent, transportation fare and many more. This Paper will only look into commercial states from Akure bus terminal since there are much in bus terminal in Akure, Recognized bus terminal in Akure will be dealt with, which are: North gate bus terminus ,Roadblock bus terminus, Benin bus terminus, Peace Mass Transit, Ondo bus terminus.

## 3. Methodology

### Transportation Model

The main focus of transportation models is to determine the most effective way to transport products from various production plants to a multitude of destinations, while minimizing transportation costs. The ultimate goal of the model is to ensure that all destination requirements are met, within the constraints of the operating environment. In any situation where there is physical movement of goods and people from one place to another, transportation costs need to be minimized in order to maximize profit. Transportation problems inevitably arise in such situations. The purpose of a transportation model is to assist top management in determining the number of people and goods that should be transported from the source location (park) to each destination, in order to fulfill the transportation company's overall demand and minimize transportation costs. Overall, transportation models are concerned with creating a plan that achieves the minimum possible cost of transporting goods from a given source (park) to multiple destinations (8).

A transportation problem involving the transportation of passengers from a park to various destinations was solved using linear programming. The objective function was set to minimize transportation costs. The solution involved the use of double subscripted decision variables.

## 4. Method of Analysis

The method used for this analysis is Vogel

Approximation Method of Transportation Model This is selected as the best used model because is one of the method used to calculate the initial basic feasible solution to a transportation problem. It is an iterative procedure such that in each step, we should find the penalty of each available row and column by taking the least cost and second least cost.

The survey data were analyzed using Operation research technique. Specifically the use of linear programming tools to model the problem. The Transportation model, a popular approach in Literature, was adopted for this study to determine the minimum cost of LAN for transporting a product from various parts to different destinations.

Table 4.1.1: Distance from parks to destination

Parks	Distance to destination in km				
	Lagos	Ibadan	Benin	Kano	Abuja
FUTA Northgate	217	181	-	-	-
Roadblock	217	181	-	-	-
Benin	-	-	113	641	422
Ondo	217	-	113	-	422
PMT	217	181	113	641	422

Source: Author's field survey, 2022

Table 4.1.2: Constraint Cost per month

## TRANSPORTATION EXPENSES

COST ELEMENT	MONTH					Total
	February	March	April	May	June	
Maintenance	80 000	80 000	80 000	80 000	80 000	400 000
Fuel	300 000	300 000	300 000	300 000	300 000	1 500 000
License	20 000	20 000	20 000	20 000	20 000	20 000
Personnel	8 000	8 000	8 000	8 000	8 000	40 000
Loading/off Loading	30 000	30 000	30 000	30 000	30 000	150 000
						752 000

Source: Author's field survey, 2022

Table 4.1.3: Transportation cost (nm) per busload per park

Park	Transportation cost Nm per bus Per destination (5 months)				
	Lagos	Ibadan	Benin	Kano	Abuja
FUTA North gate	1.6058	1.3394			
Roadblock	1.6058	1.3394			
Benin			0.8362	4.7434	3.1228
Ondo	1.6058		0.8362		3.1228
PMT	1.6058	1.3394	0.8362	4.7434	3.1228

Source: Author's field survey, 2022

$$*(217 \text{ km} \times 2) \times (30 \text{ days} \times 5 \text{ months}) \times (\text{N}25 \text{ per km}) = \text{N}1\,605\,800$$

**Table 4.1.4: Transportation table**

Parks	Lagos	Ibadan	Benin	Kano	Abuja	Supply
FUTA	13500	16200				7400
North gate	4200	3200				
Roadblock	13500	13500				7400
	4200	3200				
Benin			13500	10500	8400	23000
			3000	8000	12000	
Ondo	10500		12600	10500		16500
	4500		3500	8500		
PMT	6300	4200	6300	8400	6300	33400
	4700	3800	3700	8500	12700	
Demand	17 600	10 100	10 200	24700	24600	

Source: Author's field survey, 2022

\*Number of Passengers X Number of daily trip per park

\*18 x 5 =90, 90 x 28days=2520+2790+2700+2790+2700=13500

**Table 4.1.5 Transportation Problem**

TRANSPORTATION(NM) COST PER BUSLOAD PER DESTINATION						
Parks	Lagos	Ibadan	Benin	Kano	Abuja	Supply
North gate	1.6058	1.3394				29 700
Roadblock	1.6058	1.3394				27 000
Benin			0.8362	4.7434	3.1228	31 500
Ondo	1.6058		0.8362		3.1228	36 600
PMT	1.6058	1.3394	0.8362	4.7434	3.1228	31 500
Dummy						3 450
Demand	29 850	27 150	31 650	36 600	34 500	

Source: Author's field survey, 2022

We introduced a variable (dummy), to make the transportation problem a balanced one

\*(30days x 198 x 5months) x amount = 29 700 busloads (passengers + loads) (supply)

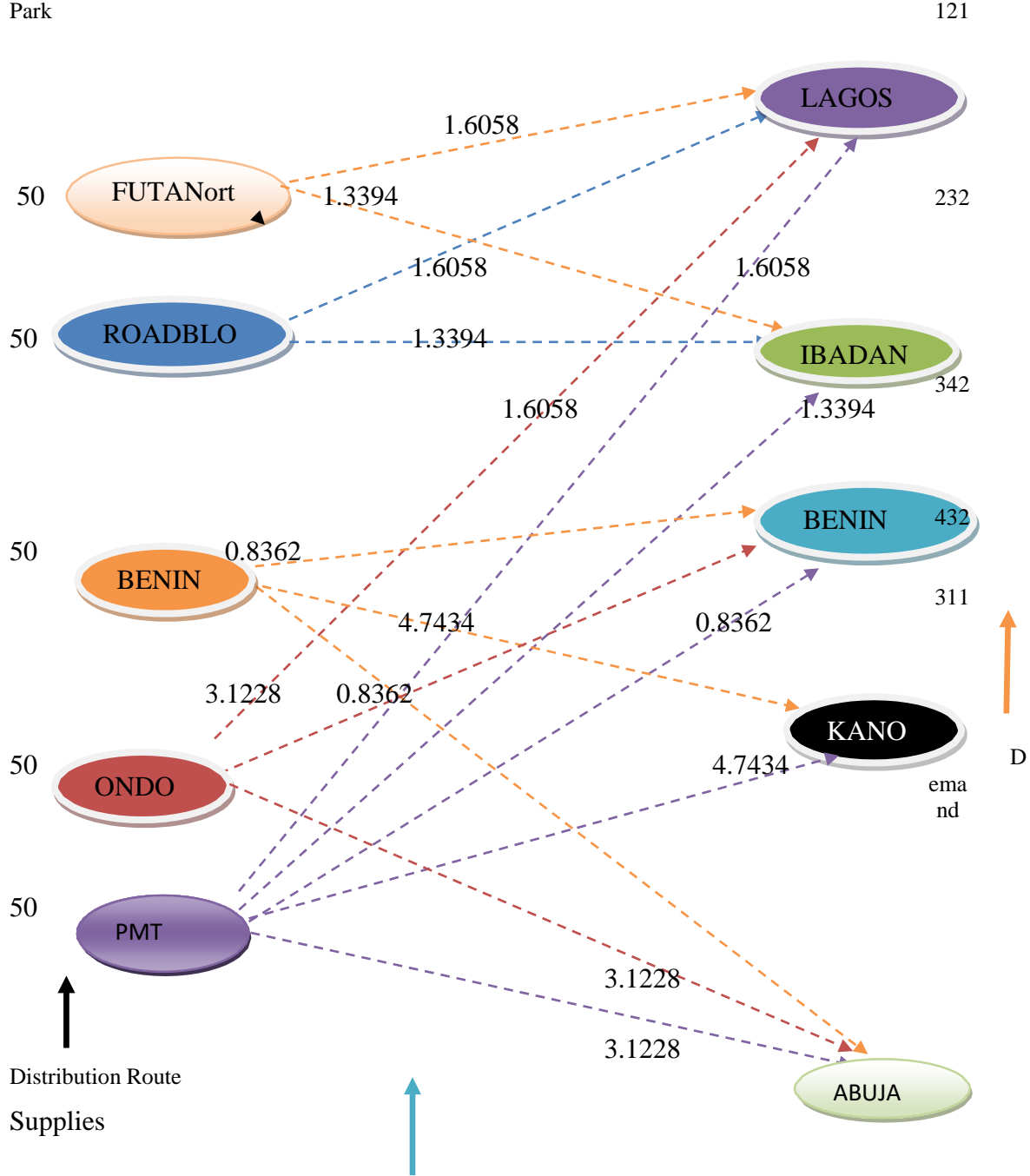
\*(30 days x 199 x 5months) x amount = 29 850 busloads (passengers + loads) (demand)

**4.2 Result Using QM**

QM software is used to solve the Linear Programming of the number of busloads per destination and distances from the transportation problem parks to destinations.

Table 4.2.1 shows that the transportation company total cost of N283,381,316 million, for transportation from the respective parks to its respective destination for 5 months. As can be seen from tables 4.2, there are some differences in transportation costs because of difference in

**4.3 TRANSPORTATION COST PER BUSLOAD**



**4.3.1 Formulation of transportation problem as a linear programming model**

The objective function can be represented as:

**Minimize Z** = 1.6058X11 + 1.3394X12 + 1.6058X21 + 1.3394X22 + 0.8362X33 + 4.7434X34 + 3.1228X35 + 1.6058X41 + 0.8362X43 + 3.1228X45 + 1.6058X51 + 1.3394X52 + 0.8362X53 + 4.7434X54 + 3.1228X55 {i.e. cost of transporting from Akure parks to destination}

**Subject to:**

X11+X12+X13+X14+X15									29700	≤
X21+X22+X23+X24+X25									≤27000	
			X31+X32+X33+X34+X35							≤31500
						X41+X42+X43+X44+X45				≤ 36600
								X51+X52+X53+X54+X55		≤ 31500
								X61+X62+X63+X64+X65		≤3450
		X11		X21		X31		X41		X51
										≥29850
X12	X22		X32		X42		X52			≥ 27150
X13		X23		X33		X43		X53		≥
31650										
X14			X24		X34		X44		X54	≥
36600X15			X25		X35		X45		X55	≥
34500										
X16			X26		X36		X46		X56	-
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And X11, X12,..... 65 all such values are ≥ 0

Minimize Z =  $\sum_{i=1}^m \sum_{j=1}^n C_{ij}X_{ij}$

Subject to:

$\sum X_{ij} = S_i, i = 1, 2 \dots m$

$\sum X_{ij} = D_j, j = 1, 2 \dots n$   $X_{ij} \geq 0$  for all i and j.

Solving the above transportation problem using TORA software package will result: Minimum transportation cost Z = N132 700million.

X1 = X12 = 29700.00, X2 = X21 = 1350.00, X2 = X22 = 25500.00, X2 = X23 = 150.00, X3

= X34 = 29850.00, X3 = X35 = 1650.00, X4 = X42 = 11100.00, X4 = X45 = 25500.00, X5 = X52 = 3450, X5 = X53 = 31500  
While other variables has zero value.

The approximated amount (N132 700million) represents the minimum transportation costs for the transportation from the five parks to the five destinations. From the computer output/ result sheet, values in the VALUE Column are assigning to our variables to determine the bus schedules for the Transportation company

**4.5.1 Result of the Analysis Using TORA****Table 4.5.2.1: Transportation Company Bus schedule**

Park	Destination	Amount Shipped	Objective Coefficient	Objective Contribution
FUTA North-Gate	Lagos	0.00		0.00
FUTA North-Gate	Ibadan	29700		919.89
FUTA North-Gate	Benin	0.00		0.00
FUTA North-Gate	Kano	0.00		0.00
FUTA North-Gate	Abuja	0.00		0.00
Roadblock	Lagos	1350		7195.95
Roadblock	Ibadan	25500		5005.00
Roadblock	Benin	150		7193.25
Roadblock	Kano	0.00		0.00
Roadblock	Abuja	0.00		0.00
Benin	Lagos	0.00		0.00
Benin	Ibadan	0.00		0.00
Benin	Benin	0.00		0.00
Benin	Kano	29850		26480.85
Benin	Abuja	1650		32519.34
Ondo	Lagos	11100		26346.60
Ondo	Ibadan	0.00		0.00
Ondo	Benin	0.00		0.00
Ondo	Kano	0.00		0.00
Ondo	Abuja	25500		1002.02
Peace Mass Transit	Lagos	0.00		0.00
Peace Mass Transit	Ibadan	3450		0.00
Peace Mass Transit	Benin	31500	0.84	26346.60
Peace Mass Transit	Kano	0.00		0.00
Peace Mass Transit	Abuja	0.00		0.00
<b>Total Transportation cost</b>				<b>N132,649.44Million</b>

Source: Author's field survey, 2022

This computer result shows the procedures to obtain the optimal solution of the problem. This involves six (6) iterations and in each of the iteration different solutions were obtained. The optimal solution of the problem was obtained in 6th iteration. Where we have the summary of the sensitivity analysis of the problem.

The amount (N132 649.44million) represents the minimum transportation costs to transport its

passengers and loads from the five parks to the five destinations.

**Further interpreted that:**

For variable X53, which is Peace mass transit to Ibadan Destination, the Value is a total of 3450.00 busloads per month. For X12, which is FUTA Northgate Park to Ibadan Destination the number of busloads for the five months is 29700.00,



For variable X53, which is Roadblock to Benin Destination, the Value is a total of 150.00 busloads per month.

For X21, which is Roadblock Park to Lagos Destination, the number of busloads for the five months is 25500.00

For X22, which is Roadblock Park to Ibadan Destination, the number of busloads for the five months is 1350.00

For X34, which is Benin Park to Kano Destination, the number of busloads for the five months is 29850.00

For X35, which is Benin Park to Abuja Destination, the Value is a total of 1650.00 busloads per month.

For X45, which is Ondo Park to Abuja Destination, the number of busloads for the five months is 25500.00

For X42, which is Ondo Park to Lagos Destination, the number of busloads for the five months is 11100.00

For X53, which is Peace mass transit park to Benin Destination, the number of busloads for the five months is 31500.00

### Summary

The study found that Akure Bus Terminal can save up to N132,700,000.00 million in transportation costs by applying transportation optimization techniques such as the Vogel Approximation Method. This cost savings can significantly improve the profitability of the business, leading to sustainable growth and development. The study also identifies the need for policymakers and transportation planners to prioritize investments in transportation infrastructure, maintenance, and modernization to address the challenges facing the transportation sector in Nigeria. Investments in modernizing the transportation sector will not only lead to cost savings but also enhance the safety, reliability, and efficiency of the transportation system.

### Conclusion

In this paper, the problem was solved by using QM and TORA software package. The minimum cost for the operation was obtained as approximately N132 700million, which was smaller compared with the original cost (N284,133,316million).

Consequently, the Linear Programming and Sensitivity Analysis methods developed in this work yields an efficient compromise solution and overall decision maker to see exactly where they can make improvement for satisfaction.

However, the results showed that 68% of the company total expenditure under transportation sector for five months was on fuel, while 18%, 7% and 5% and 2% were on maintenance, Loading, License and Tax respectively.

It also recommends that the issue of conventional wisdom (i.e. if it is not broke, then don't fix it or that parts are expendable to some degree) should be eliminated.

### 5. RECOMMENDATIONS

This Paper does not end this way there are more to be done, this proposes the following:

- i. The reduction in cost of maintenance per bus. That will be on Federal and State basis. The Government should help solve the fuel scarcity and fuel subsidy.
- ii. Non park transportation should not be encouraged, for the bad effect in the country
- iii. Cost of maintenance should be reduced by the transporters.
- iv. Non Terminal transportation should not be encouraged, for the bad effect in the country.
- v. In order to make data –driven decisions to optimize transportation operations. This includes employing advanced analytics to analyze data on factors such as traffic patterns, passenger demand, and fuel efficiency, and using these insights to make informed decisions about route optimization and scheduling. Additionally, it suggests exploring alternative fuel sources and technologies, such as electric or hybrid buses, to further reduce costs and improve efficiency. By taking a data-driven approach and embracing innovation, transportation providers can improve operations and deliver more efficient and cost-effective services to passengers.

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